



Energy Savings of Evaporative Cooler Vent Covers at Orchard Park



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Introduction

Many of the greenhouses at Orchard Park are outdated and lack vent covers. The **absence of vent covers allows heated air to escape the greenhouse at night**, which severely lowers the heating and energy efficiencies of the facility.

The managers have received a \$2 million grant for design adjustments and construction. Our team has partnered with them to investigate the **economic feasibility** of installing vent covers in order to better inform their spending.

Objectives

- Reduce energy usage and increase heating efficiency by preventing heated air from escaping via cooler vents
- Support both UC Davis research mission and Sustainable 2nd Century initiative
- Inform grant spending for greenhouse upgrades

Methodology

Following a literature review, data was collected and analyzed for 2 structurally comparable greenhouses: one with a vent cover (GH607), and one without (GH608). A month's worth of **temperature and hot water heating data** was salvaged and used with infrared images in an attempt to estimate the difference in energy use between the two.

Ultimately, this data was deemed incomparable for further analysis.

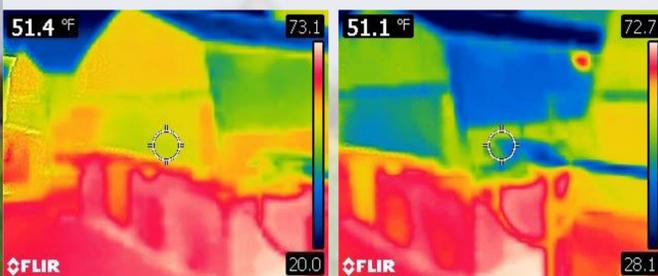


Fig. 1 - IR Images taken on 5/23/2018 at 10 PM

As a result, a heat loss equation was used to calculate the **theoretical energy savings**. Using the energy savings, a simple payback period was calculated using a contractor quote and a rough estimation of installation and labor costs for the overall project.

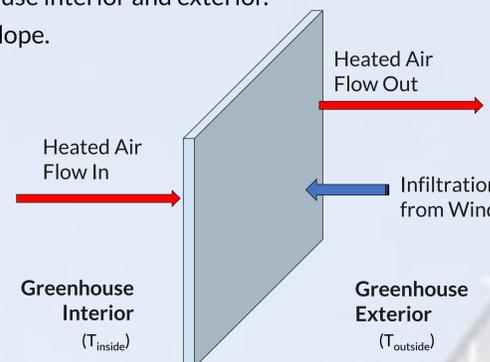
Theoretical Airflow Model

Using an constant internal temperature of 25°C and meteorological data for Davis¹, an empirical equation² for calculating airflow through the vent was used to model the system. There are two main contributors to the loss of conditioned air:

- 1.) **Stack effects** - driven by temperature difference between the greenhouse interior and exterior.
- 2.) **Wind driven infiltration** - driven by exterior wind through gaps in envelope.

$$Q_{ventilation} = \frac{A_L}{1000} \sqrt{C_s \Delta T + C_w U^2}$$

$Q_{ventilation}$ = air leakage flow rate [m³/sec]; A_L = effective vent area [in²]; U = wind velocity [m/s]; ΔT = interior/exterior temp difference [F]; C_s = stack coefficient, 0.000145³; C_w = wind coefficient, 0.000032³



The theoretical flow rate was used to estimate the **heat losses**⁴ of the open system (no vent cover), and combined with UCD utility rates⁵ of 80% efficiency to calculate **potential energy savings** per greenhouse.

$$Q_{ventilation\ loss} = C_p \times \rho_{air} \times Q_{ventilation} \times (T_{inside} - T_{outside})$$

$Q_{ventilation\ loss}$ = heat loss via ventilation [Btu/sec]; C_p = specific heat of air [in²]; ρ_{air} = density of air [m/s]; $Q_{ventilation}$ = air leakage flow rate [m³/sec]

Results

Monthly & Annual Energy Savings:

Using the heat equation, estimated monthly savings vary from \$72 to \$233 depending on monthly heating necessities. The **total annual savings estimate is \$1,585**.

The amount of savings depends heavily on average wind speeds and night-time exterior temperatures, which are both included in the theoretical model.

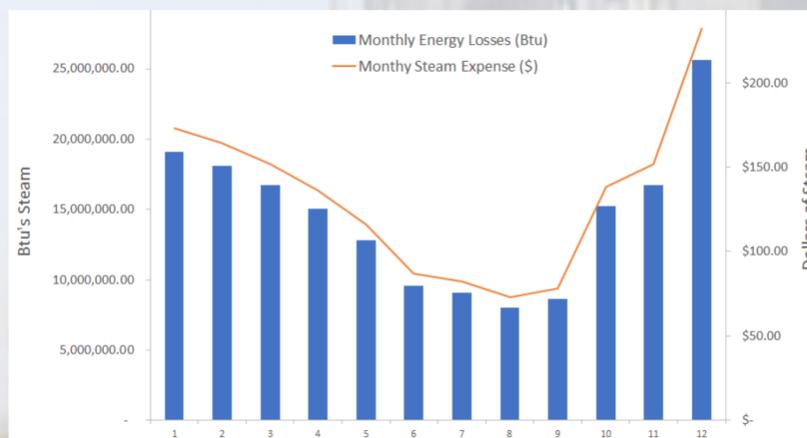


Fig. 2 - Annual Heat Usage with Seasonal Variations

Table 1 - Projected Savings Over Project Lifetime

69 Greenhouses				
Project Years	Energy Savings	Project Cost	Total Savings	Rate of Return
1	\$109,355	\$233,220	-\$123,865	-53%
2	\$218,710	\$233,220	-\$14,510	-6%
3	\$328,065	\$233,220	\$94,845	41%
5	\$546,775	\$233,220	\$313,555	134%
7	\$765,485	\$233,220	\$532,265	228%
9	\$984,196	\$233,220	\$750,976	322%
10	\$1,093,551	\$233,220	\$860,331	369%

Projected Savings for Payback Period:

Installation and labor costs were estimated to be 30% of the vent cover cost, resulting in a price tag of **\$3,380 per vent cover**.

A breakeven point is reached after **2 years** of vent cover use.

This analysis assumes that energy rates do not change and if they increase, energy savings will proportionally increase.

Summary of Deliverables

Annual Energy Savings*

\$1,585

Installation Cost*

\$3,380

Payback Period

2.1 years

*per greenhouse

Conclusions

There is potential for over \$1 million in energy savings with a 369% rate of return over a 10 year lifetime for 69 greenhouses. Saving potential and feasibility of installation depends on lifetime of project, therefore:

We recommend the installation of vent covers on any greenhouses with a 3+ year lifespan.

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